

COFFEE FRUIT EXTRACT

V1

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A. IDENTIFICATION AND ORIGIN

Name: Coffee mucilage concentrate of lemon or red fruits flavor

Composition: 100% coffee mucilage concentrate, citric acid, natural flavoring of red fruits or lemon, ascorbic acid, sodium citrate, natural sweetener stevia.

Raw material: Coffee mucilage (*Coffea arabica*).

Variety: Caturra y Catual

Origin country: Costa Rica.

Description: Concentrated product, industrial type food grade. It does not contain additives, preservatives, sweeteners or colorings.

B. COMMERCIAL PRESENTATION

Sachets of 10 grams, in boxes of 30 units, red fruits flavor, lemon or assortment (50% each flavor)

Sachets of 10 grams, in boxes of 12 units, red fruits or lemon flavor.

Doypack of 240 grams, red fruits or lemon flavor.

C. SHELF LIFE AND STORAGE CONDITIONS

18 months: Storage on raised platforms from the floor, in a clean, dry, good ventilation and room temperature (<30°C), free of infestation of insects, rodents, and protected against chemical or microbiological contaminants, away from strong smells and protected from direct sunlight.

D. CONSUMPTION FORMS AND POTENTIALS CONSUMERS

Product aimed at the final consumer, taking into account consumption recommendations.

E. SPECIAL OPERATING INSTRUCTIONS

Once the package is opened, consume in the shortest possible time. If there are remnants, close hermetically and store again in the conditions described to avoid the exposition to the environmental conditions, the adhesion of smells and microbial contamination.

F. PRODUCT CHARACTERISTICS

SENSORY

Color	Brown
Aroma	With aroma of red fruits or lemon, without smell of ferment

Taste	With a red fruits or lemon flavor
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ALLERGENS

Allergen free

MICROBIOLOGICAL

Aerobic mesophilic	<200 UFC/g
Molds and yeasts	<50 UFC/g
Total coliforms	<10 UFC/g
Count <i>Escherichia coli</i>	<10 UFC/g

PHYSICAL-CHEMICAL

Brix	65,0 ± 1,0
pH	4,1 ± 0,2
Acids (Anhydrous Citric Acid)	1,8 ± 0,4
Viscosity	3000 ± 2000 mPa-s

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G. NUTRITIONAL COMPOSITION

NUTRITIONAL INFORMATION

Serving Size: 10 g

Amount per serving

Energy 20 kcal 87,78 kJ

Serving size %VDR*

Total fat 0 g 0%

Cholesterol 0 mg 0%

Sodium 0 mg 0%

Total carbohydrates 5 g 2%

Sugars 4 g

Dietary fiber <1 g 0%

Protein 0 g 0%

Copper 2%

Manganese 6%

Vitamin B12 4%

* Percent Daily Values are based on a 2000 calorie diet, according to FDA. Its values may be higher or lower depending on your energy needs.

H. PACKAGING CHARACTERISTICS

Presentation: Box with sachets

Aspect	Primary packaging	Secondary packaging	Tertiary packaging
Description	Laminated sachet PET/BOPP/PEDBD Trans	Cardboard box	Corrugated cardboard box
Dimension and capacity	3,75 cm x 10,9 cm	Box of 30 units: 11,5 cm x 7,0 cm x 8,8 cm Box of 12 units: 11,5 cm x 7,0 cm x 5,5 cm	Internal measures 38,5 cm x 28,0 cm x 20,5 cm
Color	Printed	White printed	Brown
Special indications	Handle with care, open at one end	Handle with care, do not compact	Handle with caution, do not stow more than 7 boxes

Presentation: Doypack

Aspect	Primary packaging	Secondary packaging
Description	Doypack with nozzle, laminated PET / HBA Coextrusion	Corrugated cardboard box
Dimension and capacity	10 cm x 18 cm	Internal measures 38,5 cm x 28,0 cm x 20,5 cm
Color	Printed	Café
Special indications	Handle with care	Handle with caution, do not stow more than 7 boxes